



- Assembly the contact (7) with the support (25) (2 CM 4x25 screws together with DE4 & Z4N washers)
- Assembly the above set with the support (19) (1 HM 4x6 screw together with JZC 4a washer)
- Assembly the strip (22) with the moving frame (20) (1 HM 4x6 screw together with JZC 4a washer)
- Adjustment
- Moving frame (20) on closed position
- Insert a 0.3 mm shim (C) between the control strip (22) and the moving contact (7)
- Make the support (25) and the contact (7) (pushed position) stop on the shim
- Tighten the fixation screw (23)
- Control : mini = 0.3 mm
 maxi = 0.5 mm
- This adjustment comes down to put the auxiliary contact into service after the main pole closing

NOTA : flexible strip (22) & the support fixation (25) of the auxiliary contact give the possibility to go down the whole contact & support in order to put into service the auxiliary contact before the main pole closing (in case of electrical locking for the devices)

